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ASSEMBLY OF THE NIPPLE AND VALVE ON THE 4500 CALF-TERIA PAIL

START BY CHECKING TO MAKE SURE YOU HAVE EVERYTHING YOU NEED. YOU SHOULD HAVE A VALVE, (THE PART WITH THE MARBLE INSIDE) A BLACK RUBBER WASHER, A PLASTIC NUT AND A CALF NIPPLE.

WET ALL THE PARTS WITH WATER. INSTALL THE VALVE THROUGH THE HOLE IN THE SIDE OF THE PAIL SO THAT THE THREADS ARE OUTSIDE AND THE VALVE SIPHON OPENING IS FACING THE BOTTOM ON THE INSIDE OF THE PAIL. NOW SLIDE THE NUT OVER THE CALF NIPPLE AND TIGHTEN THE NUT TO THE VALVE. (HAND TIGHTEN ONLY PLEASE) NEXT, FILL THE PAIL WITH ABOUT A GALLON OF WATER AND TIGHTEN BY HAND AS NEEDED TO STOP ANY LEAKS.